



Tapemark

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NUMBER OF EMPLOYEES
110

DATE FOUNDED
1952

Tapemark

Corporate Description

Tapemark is a privately-held CDMO (contract development and manufacturing organization) with multiple facilities in West St. Paul, Minnesota, serving the pharmaceutical, medical, and consumer products markets. With years of experience in Drug and Device, and a streamlined quality system supporting both cGMP and QSR requirements, Tapemark is a leading CDMO for drug-device combination products.

Throughout its 60-year history, Tapemark has developed core competencies around web handling with roll materials and laminates in tight-tolerance applications. Its strong background in coating and dispensing enables more intricate drug delivery applications, such as accurately dispensing an API onto a pad as part of a transdermal patch.

Major Products/Services

Supported single-use drug delivery formats include active and passive transdermal patches, oral and transmucosal soluble film, topical patches and pads, and Tapemark's patented Snap!® and Snapplicator™ unit-dose packaging for semi-solids. Its Travanti Medical business unit offers the established and growing family of IontoPatch products that introduced the first wireless iontophoretic patch into physical medicine and rehabilitation. Tapemark provides



medical devices such as test strips, dressings, sensors, closure and attachment devices, and multi-layer, die-cut components in a wide range of devices and applications.

Quality By Design principles are an integral component of Tapemark's success, as are Lean Manufacturing and Continuous Improvement initiatives.

Markets Served

In addition to working with traditional big pharma, Tapemark also works with specialty pharma companies and virtual companies that outsource much of their work.

Tapemark is cGMP-compliant, ISO 9001 and 13485 certified, CE Mark certified, and FDA audited for Drug, Device, Food, Cosmetics, and Dietary Supplements. In addition, Tapemark is DEA registered as a Schedule III-V Manufacturer of Controlled Substances. Supporting its expanding global reach, Tapemark's quality system has been successfully audited by the European Union, Japan, Australia, and Korea.



CORPORATE CAPABILITIES